## STRUCTURE & SYLLABUS OF III TO IV SEMESTER B.E. (INDUSTRIAL AND PRODUCTION ENGINEERING)

	POOJYA DODDAPPA APPA COLLEGE OF ENGINEERING, KALABURAGI												
		DEP	ARIMENIO	f INDU Thoice B	SIRIA Pasad C	AL & PROD redit System		)N E S)	NGL	NEER	ING		
			Schem	e of Tea	ching a	and Examina	tion 20	5) 19 -	20				
		(E	ffective from the	academ	ic year	2019 – 20 for	2019-20	adm	itted	studen	ts)		
					III S	Semester							
							Te	achin	g		Exan	nination	
							Hou	rs/We	eek				Т
SI. No.	Cou Cour	rse and se Code	Course Tit	tle	T De	eaching partment	T h e r y L e ct u re	T u t o r i a l	P r a c t i c a l / D r a w i n g	D u r a ti o n i n h o u r s	S E M a r k s	CI E Ma rks	
1.	BS	19MA31B	Mathemati	cs	Ma	thematics	2	2		03	50	50	T
2.	PC	19IP32	Material science Metallurg	ce and y		I & PE	3	-		03	50	50	
3.	PC	19IP33	Theory of Mac	chines		I & PE	3	2		03	50	50	T
4.	PC	19IP34	Fluid Mechanie Machines	cs and s		I & PE	3	-		03	50	50	
5.	PC	19IP35	Manufactur Processes	ing s		I & PE	3			03	50	50	Ι
6.	HU	19Kan37	Kannada	l		HU	1			01	50	50	Ι
7.	PC	19IPL31	Material Testin	ng lab		I & PE		-	2	03	50	50	
8.	PC	19IPL32	Manufacturing l lab	Process		I & PE			2	03	50	50	
9.	PC	19IPL33	Computer ai machine drav	ded wing		I & PE	1		2	03	50	50	
10.	NCMC	19CV36	Environmental (CIV)	studies		Civil	2		-	02	50	50	T
Total 19 04 06 2'					27	500	500	T					
													Ι
		Course pres	cribed to lateral e	ntry Dipl	oma hol	ders admitted t	o III sen	nester	of En	gineeri	ng prog	grams	-
10	191	MAD31	NCMC	Adv Mathe	ance ematic - I	Maths	03			03	50	50	
													1

Course title: COMPUTATIONAL METHODS FOR MECHANICAL SCIENCE

Course code:	10MA21P	Cradita	02	
Togehing hours/week:	2I ±1T	Total tanching hours:	28	
CIE: 50 martes			20	
CIE: 50 marks	SEE: 50 marks	SEE: 03 hour	- S	
Prerequisite: Students sh cal	ould have knowledg culus and Different	e of Differential calculus ial equations	, Integral	
Course Objectives: To enable the students to obtain the knowledge of Engineering Mathematics in the following topics 1. Numerical methods to solve algebraic and Transcendental equations 2. Interpolation methods and Numerical integration 3. Fourier Series and Fourier transformation and its application in				
engineering fields Partial Differential equ	ations and its annli	cations		
	Modules		Teaching hours	
	Module-I			
<ul> <li>Errors And Approximations</li> <li>Errors in arithmetic operations, Errors in function, approximation by Taylor's series.</li> <li>Solutions of Algebraic and Transcendental Equations, Bisection method, Newton's Banhson, Regula falsi methods and Secant method</li> </ul>			6 hours	
rewton s Rupison Regula	Module-II			
<b>Finite differences</b> : Differe & shift operators, Factorial illustrative examples, Inter formulae. Lagrange's inter	ential operators: Forw polynomial & their polation, Newton's F polation and inverse	ard, Backward, central relationship, with orward and Backward interpolation	6 hours	
		Module-III		
Numerical differentiation using Newton's forward and backward interpolation formulae and problems with illustrative examples of engineering applications.5 hoursNumerical integration: Trapezoidal rule, Simpsons 1/3 <sup>rd</sup> and 3/8 <sup>th</sup> rule, Weddle's rule (all formulae and rules without proof) with engineering examples5 hours			5 hours	
	Modu	le -IV	5 hours	

Fourier series:			
Periodic functions, Fourier series with periods $(0, 2\pi)$ , $(-\pi, \pi)$ , $(0, 2l)$ and $(-l, l)$ .			
Half range Fourier series, complex form of Fourier series.			
Module-V			
Applications of PDE: Derivation of one dimensional wave and heat equations. Various possible solutions of wave equation, heat equation Laplace equation by the method of separation of variables with given conditions and problems with illustrative examples for engineering application.	6 ho ur s		
<ul> <li>Question paper pattern:</li> <li>CIE: Question paper will be for 20 consisting of two questions carrying 10 marks each. Students have to answer both the questions.</li> <li>SEE: There will be two questions from each module and students have to answer 5 questions selecting at least one question from each module. Each question will carry 20 marks and consist of a maximum of 3 sub-questions.</li> </ul>			
<ul> <li>Text book:</li> <li>1 Higher Engineering Mathematics by B.S.Grewal, Khanna publishers; 40<sup>th</sup> Edition.2007</li> <li>2 Engineering Mathematics by N. P. Bali and Manish Goyal. Laxmi publications, latest edition</li> </ul>			
<ul> <li>Reference books:</li> <li>1.Advanced Engineering Mathematics by E. Kreyszig, John Willey &amp; sons 8<sup>th</sup> Edn.</li> <li>2.A short course in differential equations – Rainvile E.D.9<sup>th</sup> Edition.</li> <li>3.Advanced Engineering Mathematics by R.K.Jain &amp; S.R.K Iyengar; Narosa publishing House.</li> <li>4.Introductory methods of numerical analysis by S.S.Sastry</li> </ul>			
Course outcomes:			

On co	On completion of the course, the student will have the ability to:			
Course Code	CO #	Course Outcome (CO)		
	CO1	Solve the numerical problems in algebraic, transcendental equations		
	CO2	Computation of interpolation polynomials		
	CO3	Computation of Numerical differentiation and numerical integration by using interpolation		
19IP32	CO4	Construction of Fourier series for periodic signals and Fourier series to analyse circuits		
	CO5	Determine Numerical solutions of wave, heat and Laplace equations.		

Course title: Material Science And Metallurgy				
Course code:	19IP32	Credits:	03	
Teaching hours/week:	3	Total teaching hours:	42	
CIE: 50 marks SEE: 50 marks SEE: 03 hours				
Prerequisite: Engineering mathematics, Physics& Chemistry				
Course Objectives:				
• To enhance the knowledge of students in the engineering materials, structures,				
properties & design.				
• To make expertise to	• To make expertise to the students in micro study of materials & Metallurgy.			

- To make student skilled in the field of metal & their alloys by imparting the knowledge of compositions, properties & application of engineering alloys.
- To enhance the knowledge of students in different treatments given to the materials to improve the quality of engineering materials.
- Provide the information to students about defects in the materials and their causes.

To provide the practical knowledge to the students regarding strength of material, testing of materials and microstructures of the material

Modules	Teaching hours	
Module I		
<b>Crystal Structure:</b> Study of crystal structure for cubic structures & HCP, Coordination Number and Atomic Packing Factor for different cubic structures.	9	
<b>Crystal imperfections:</b> classification, types. <b>Diffusion:</b> diffusion mechanism, Flick's laws of diffusion. Concepts of stress & strain, tensile properties, Rockwell, Vickers &Brunel hardness testing.		
Module II		
<b>Fracture:</b> types of fractures: Ductile fracture, Brittle fractures, Shear fractures, stages in cup & cone fracture,	0	
<b>Fatigue:</b> fatigue tests, S-N curves, Factors affecting fatigue life and protection methods, <b>Creep:</b> creep curves, Mechanisms of creep, creep - resistant materials.		
Module III		
<b>Solid Solutions:</b> Definition of Solid solution (SS), Types of solid solutions, Rules of governing the formation of SS, <b>Phase diagrams:</b> Basic terms, phase rule, cooling curves, construction of phase diagrams, Interpretation of equilibriums diagrams, Types of phase diagrams. Lever Rule. (Numerical Problems).	0	
Iron - Carbon Equilibrium Diagram:	9	
Phases in the Fe–C system, Invariant reactions, critical temperatures, Microstructure of slowly cooled steels, effect of alloying elements on the Fe-C diagram, Ferrite & Austenite stabilizers. The TTT diagram, Drawing of TTT, TTT diagram for hypo-& hypereutectoid steel, Effect of alloying elements, CCT diagram		
Module IV		
Annealing, and its types, normalizing, hardening, tempering, Mar tempering, us tempering, surface hardening like case hardening, carburizing, cyaniding, nitriding Induction hardening, hardenabilty, Jominy end-guench test	8	

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3 10 marks 5 answer 5 ill carry 20

#### Text books:

"Materials Science & Engineering- An Introduction", William D.Callister Jr. Wiley India Pvt. Ltd. 6th Edition, 2006, N. D

"Essentials of Materials for Science and Engineering", Donald R. Askeland, Pradeep P.Phule, Thomson-Engineering, 2006.

#### **Reference Books:**

"Introduction to Material Science for Engineering", 6th edition James F.Shackel ford. Pearson, Prentice Hall, New Jersey, 06.

"Physical Metallurgy, Principles & Practices", V Raghavan. PHI 2<sup>nd</sup> Edition 2006, New Delhi.

"Foundation of Material Science and Engineering", Smith, 3rd Edition McGraw Hill, 1997.

#### Course outcomes:

On completion of the course, the student will have the ability to:

Course Code	CO #	Course Outcome (CO)	
	C01	Analyze the Structure of materials at different levels, basic concepts of crystalline materials like unit cell, FCC, BCC, HCP, APF (Atomic Packing Factor), Co-ordination Number imperfection in crystal, diffusion of material, etc.	
	CO2	<b>Understand</b> concept of mechanical behaviour of materials, testing techniques and calculations of same using appropriate equations	

19IP32		Explain concepts of phase & phase diagram & understand the		
	CO3	basic terminologies associated with metallurgy. <b>Construction</b> and <b>identification</b> of phase diagrams and their reactions, Analyze the Iron Carbon system		
	CO4	<b>Understand</b> and classify various heat treatment process & types including significance of properties versus microstructure		
	CO5	<b>Explain and classify</b> compositions, micro structure, properties & applications of ferrous & non ferrous materials.		

Course title: THEORY OF MACHINES			
Course code:	19IP33	Credits:	04
Teaching hours/week:	03+2Tutorials	Total teaching hours:	52
CIE: 50 marks	SEE: 50 marks	SEE: 03 hou	rs
Pre	requisite: - Engineerin	g Mechanics	
<ul> <li>Course Objectives:         <ul> <li>To impart students with the knowledge about motion, masses and forces in machines.</li> <li>To enable students to apply fundamental of mechanics to machines which include Engines, linkages etc.,</li> <li>3To facilitate students to understand the, the concept of balancing of Rotating and Reciprocating masses.</li> </ul> </li> <li>Modules</li> </ul>			
Module I Introduction : Machine, Structure ,Types of motion ,Kinematics concept of links ,basic terminology and definition ,Mechanism, Inversion , Inversion of Quadratic chain, slider crank, double slider crank chain Special Mechanisms: Geneva Wheel, Universal Joint, Quick Return Motion mechanisms, St .line Mechanism.			10
<ul> <li>Module II</li> <li>Velocity Polygons: Definition of instantaneous Centre, centode, Axode, Kennedy theorem for Instantaneous Centres, simple problems for finding the velocity of a point or velocity of link in mechanisms.</li> <li>Velocity Polygons by Graphical solution: Relative velocity, Velocity of a link, Velocity of a mechanism by Graphical methods. Simple problems for finding the velocity of a point or velocity of link in mechanisms.</li> <li>Acceleration Polygons: Acceleration of mechanism of simple mechanism, Klein Construction.</li> </ul>			11

Module III Cams: Types of cams and followers, displacement velocity and acceleration curves for uniform Velocity, Uniform acceleration and retardation and SHM. Cam profile for reciprocating and oscillating followers. Maximum velocity and maximum acceleration during uniform velocity. Acceleration and retardation and SHM of follower.10Module IV Flat belts and chain Drives: Flat and V-belts drives, transmission of power by belts, Condition for maximum power transmission, efficiency power transmission. Simple problems.10Module VTheory of Gearing and Nomenclature, Types velocity ratio and torque calculation in cyclic gear trains Balancing of Masses: Static and dynamic balancing of rotating masses in single and different planes.(Basic Concepts)11Question paper pattern: CIE: Question paper pattern: CIE: Question paper will be for 20 consisting of two questions carrying 10 marks each. Students have to answer both the questions. SEE: There will be two questions from each module and students have to answer 5 questions selecting at least one question from each module. Each question will carry 20 marks and consist of a maximum of 3 sub-questions.10Reference Books: 1. J. S. Rao and R. V. Dukkipati, Mechanism and Machine Theory of Machines and Mechanisms McGrawHill, 1995. 4. L. Meirovitch, Elements of Vibration Analysis McGraw Hill1998. 5. W. T. hornson and M. D. Dahleh Theory of Vibration with ApplicationsE books and online course materials: NPTELCourse the student will have the ability to:Course on the course, the student will have the ability to:Course Course Course Course Course Course Course in the Inversions						
Module IV         Flat belts and chain Drives: Flat and V-belts drives, transmission of power by belts, Condition for maximum power transmission, efficiency power transmission. Simple problems.       10         Image: Problem Simple problem Simple problem Simple and Nomenclature, Types velocity ratio and torque calculation in cyclic gear trains       11         Balancing of Gearing and Nomenclature, Types velocity ratio and torque calculation in cyclic gear trains       11         Balancing of Masses: Static and dynamic balancing of rotating masses in single and different planes. (Basic Concepts)       11         Question paper pattern:       CIE: Question paper will be for 20 consisting of two questions carrying 10 marks each. Students have to answer both the questions.       10         SEE: There will be two questions from each module and students have to answer 5 questions selecting at least one question from each module. Each question will carry 20 marks and consist of a maximum of 3 sub-questions.       10         Text books:       Theory of Machines Dy Jagadishlal       11         Reference Books:       1       1.       1.         1. J. S. Rao and R. V. Dukkipati,       11       12       12         Mcchanism and Machine Theory of Machines CBS Publishers an Distributors, 1984.       1.       1.       12         3. J. E. Shighley and J. J. Uicker, Theory of Vibration with Applications       12       12       12         Kerence ourese materials: NPTEL       12       12	Module III Cams: Types of cams and followers, displacement velocity and acceleration curves for uniform Velocity, Uniform acceleration and retardation and SHM. Cam profile for reciprocating and oscillating followers. Maximum velocity and maximum acceleration during uniform velocity. Acceleration and retardation and SHM of follower					
Module V         Theory of Gearing and Nomenclature, Types velocity ratio and torque calculation in cyclic gear trains       11         Balancing of Masses: Static and dynamic balancing of rotating masses in single and different planes.(Basic Concepts)       11         Question paper will be for 20 consisting of two questions carry in marks each. Students have to answer both the questions.         SEE: There will be two questions from each module and students have to answer 5 questions selecting at least one question from each module. Each question will carry 20 marks and consist of a maximum of 3 sub-questions.         Text books:         There will be two questions from each module. Each question will carry 20 marks and consist of a maximum of 3 sub-questions.         Text books:         There yof Machines CBS Publishers an Distributors, 1984.         3.1 E. Shighley and J. Uicker, Theory of Machines and Mechanisms MeGraw Hill, 1995.         A. L. Meirovitch, Elements of Vibration Analysis McGraw Hill1998.         S.V.         E tooks at ourse materials: NPTEL         Course ourse, the student will have the ability to:         Course Outcome (CO)         Determine velocities & accelerations of various planar         Material inferent types of cam profiles for follower motion.	<b>Flat belts</b> power by power tran	<b>and cha</b> belts, Cor smission.	<b>Module IV</b> <b>in Drives:</b> Flat and V-belts drives, transmission of ndition for maximum power transmission, efficiency Simple problems.	10		
Question paper pattern:         CIE: Question paper will be for 20 consisting of two questions carrying 10 marks each. Students have to answer both the questions.         SEE: There will be two questions from each module and students have to answer 5 questions selecting at least one question from each module. Each question will carry 20 marks and consist of a maximum of 3 sub-questions.         Text books: Theory of machines by Jagadishlal         Reference Books:         1. J. S. Rao and R. V. Dukkipati,         Mechanism and Machine Theory y New Age International, 1992.         2. T. Bevan. Theory of Machines CBS Publishers an Distributors, 1984.         3. J. E. Shighley and J. J. Uicker, Theory of Machines and Mechanisms         McGrawHill, 1995.         4. L. Meirovitch, Elements of Vibration Analysis McGraw Hill1998.         5.W. T. Thomson and M. D. Dahleh Theory of Vibration with Applications         E books and online course materials: NPTEL         Course outcomes:         On completion of the course, the student will have the ability to:         Course Code         CO #       Course Outcome (CO)         I List the Inversions of mechanism and special mechanisms         Mechanisms.         CO2       Determine velocities & accelerations of various planar Mechanisms.	Theory of calculation Balancing single and	Module VTheory of Gearing and Nomenclature, Types velocity ratio and torque calculation in cyclic gear trains11Balancing of Masses: Static and dynamic balancing of rotating masses in single and different planes.(Basic Concepts)11				
Reference Books:         1. J. S. Rao and R. V. Dukkipati,         Mechanism and Machine Theory y New Age International, 1992.         2. T. Bevan. Theory of Machines CBS Publishers an Distributors, 1984.         3. J. E. Shighley and J. J. Uicker, Theory of Machines and Mechanisms         McGrawHill, 1995.         4. L. Meirovitch, Elements of Vibration Analysis McGraw Hill1998.         5.W. T. Thomson and M. D. Dahleh Theory of Vibration with Applications         E books and online course materials: NPTEL         Course outcomes:         On completion of the course, the student will have the ability to:         Course Outcome (CO)         19IP36       CO1         List the Inversions of mechanism and special mechanisms         Mechanisms.       Determine velocities & accelerations of various planar         Mechanisms.       Mechanisms	Question paper pattern:CIE: Question paper will be for 20 consisting of two questions carrying 10 markseach. Students have to answer both the questions.SEE: There will be two questions from each module and students have to answer 5questions selecting at least one question from each module. Each question will carry 20marks and consist of a maximum of 3 sub-questions.Text books: Theory of machines by Jagadishlal					
E books and online course materials: NPTEL         Course outcome         On course of the course, the student will have the ability to:         Course Course       CO #       Course Outcome (CO)         Image: Course Course Course Course of mechanism and special mechanisms       Determine velocities & accelerations of various planar Mechanisms.         Image: Course C	<ul> <li>Reference Books:</li> <li>1. J. S. Rao and R. V. Dukkipati,</li> <li>Mechanism and Machine Theory y New Age International, 1992.</li> <li>2. T. Bevan. Theory of Machines CBS Publishers an Distributors, 1984.</li> <li>3. J. E. Shighley and J. J. Uicker, Theory of Machines and Mechanisms</li> <li>McGrawHill, 1995.</li> <li>4. L. Meirovitch, Elements of Vibration Analysis McGraw Hill1998.</li> <li>5.W. T. Thomson and M. D. Dahleh Theory of Vibration with Applications</li> </ul>					
Course outcomes: outcomes, the student will have the ability to:         Course Code       CO #       Course Outcome (CO)         Image: Code       CO #       List the Inversions of mechanism and special mechanisms         Image: Point Poi	E books a	nd online	course materials: NPTEL			
Course CodeCO #Course Outcome (CO)19IP36CO1List the Inversions of mechanism and special mechanismsPortDetermine velocities & accelerations of various planar Mechanisms.CO2Explain different types of cam profiles for follower motion.	Course outcomes: On completion of the course, the student will have the ability to:					
CO1List the Inversions of mechanism and special mechanisms19IP36CO2Determine velocities & accelerations of various planar Mechanisms.CO3Explain different types of cam profiles for follower motion.	Course Code	CO # Course Outcome (CO)				
19IP36CO2Determine velocities & accelerations of various planar Mechanisms.CO3Explain different types of cam profiles for follower motion.		CO1	List the Inversions of mechanism and special mechani	sms		
CO3 Explain different types of cam profiles for follower motion.	19IP36	CO2	Determine velocities & accelerations of various planar Mechanisms.			
		CO3	Explain different types of cam profiles for follower mo	otion.		

CO4	Calculate the width of belt for belt drives
CO5	Describe Gear train and balancing, critical speeds with respect to machine dynamics

Course title: FLUID MECHANICS AND MACHINES			
Course code:	19IP34	Credits:	03
Teaching hours/week:	03	Total teaching hours:	42
CIE: 50 marks	SEE: 50 marks	SEE: 03 hou	rs
Prerec	uisite: Civil engineeri	ng & Mechanics	
Course Objectives:			
	Modules		Teaching hours
<b>Module I</b> Properties of fluids, Hydrostatic pressure & its measurement. Manometers, Mechanical gauges. Pressure on plane and planed surfaces. Determination of centre of pressure. Buoyancy and Flotation-Equilibrium of floating bodies. Centre of buoyancy. Metacentre& determination of met centric height in simple cases. Condition of floating and submerged bodies. Stability of floating bodies.			9
Module II Kinematics of fluid flow: Method of describing fluid motion. Types of fluid flow, basic equation of fluid flow. Continuity equation and velocity & acceleration. Euler's equation, practical applications of Bernoulli's equation. Flow through orifices and mouthpieces. Measurement of flow orifice meter Venturimeter nozzle meter and bend meter.			8
<b>Module III</b> Flow through pipes-laminar flow& turbulent flow. Flow through pipes, friction factor, pressure losses in pipes and fittings. Dimension analysis and model testing. Secondary and derived equations. Dimensional homogeneity. Relights and Buckingham Pi theorem. Similitude testing and classification of models.			9
Module IV Pumps-positive displacement pumps, conventional details and power, efficiency calculations. Study of gear pumps, Vane pump & screw pump.			8

Hydraulic hydraulic systems. F	8				
Question paper pattern: CIE: Question paper will be for 20 consisting of two questions carrying 10 marks each. Students have to answer both the questions. SEE: There will be two questions from each module and students have to answer 5 questions selecting at least one question from each module. Each question will carry 20 marks and consist of a maximum of 3 sub-questions.					
Reference 1. Flui 2. Flui 3. App 4. The	Reference Books: 1. Fluid mechanics Streeter. 2. Fluid Mechanics and Hydraulic machines Bansal. 3. Applied HydraulicsAddison. 4. Theory of hydraulic machines. –Vasandani				
Cours On cor	e outcome mpletion o	es: f the course, the student will have the ability to:			
Course Code	CO #	Course Outcome (CO)			
	CO1	To understand fundamentals of fluid mechanics, incl energy and momentum balances etc.	uding mass,		
	<b>CO2</b> To set up and solve fluid mechanics problems both analytically and numerically, wherever appropriate.				
19IP34	IP34       To relate fundamentals of fluid flow in fluid flow systems under different conditions.				
	CO4	To examine related concepts on distribution systems.			
	CO5	Understand and apply principles of hydraulic massive systems.	achines and		

<b>Course title: MANUFACTURING PROCESS – I</b>				
Course code:	19IP35	Credits:	03	

Teaching hours/week:	03	Total teaching hours:	42
CIE: 50 marks	SEE: 50 marks	SEE: 03 hou	ırs
	Prerequisite:	_	
<ul> <li>Course Objectives:</li> <li>This course is designed manufacturing processe</li> <li>The course is delineate processes like casting, 1</li> <li>3. Be able to examine a</li> </ul>	d to provide students ves d particularly to unders metal forging, and wel product and determin	with an overview of a w stand the conventional n ding process e how it was manufactu	ide variety of nanufacturing red and why.
	Modules		hours
<b>Module I</b> Introduction: Concept of Manufacturing process, its importance. A brief introduction to Manufacturing processes. Introduction to Casting process & steps involved, Varieties of components produced by casting process, Advantages & Limitations of casting process. Patterns: Definition, functions, Materials used for pattern, various pattern allowances and their importance, Classification of patterns. Sand Moulding: Types of base sand Properties of moulding sand and moulding sand mixture ingredients			8
Module II Cores: Definition, Need, Types, Method of making cores, Binders used. Gating system & Risers: Principle involved and types. Moulding machines: Jolt type, squeeze type, and Sand singer. Special moulding Process, Study of important moulding processes. Casting: Gravity die-casting, Pressure die casting, centrifugal casting, Investment casting and continuous casting processes. Casting Defects : Causes, features and remedies			5 5 5 5
Module III Melting Furnaces: Classification of furnaces, Constructional features and working principle of Induction furnace, Electric Arc Furnace, and Cupola furnace. Fettling and cleaning of castings: Basic steps involved. Welding process: Definition, Principles, Classification, Application, Advantages &limitations of welding. Arc Welding: Principle, Inert Gas Welding (TIG & MIG), Submerged Arc Welding (SAW) and Atomic Hydrogen Welding processes. (AHW)			8 2
Gas Welding :Principle, C welding, Flame character Forward and backward w welding - principles, Sean projection welding, Frict welding, Laser welding Ele	Module IV Dxy – Acetylene wel istics, Gas torch co elding, Special type n welding, Butt welc ion welding, Explose ctron beam welding.	ding, Reaction in Gas nstruction & working, of welding, Resistance ling, Spot welding and sive welding, Thermit	8 1

Forging: Principles Different :Methods particle, U	Module VForging: Principle of forging, forging methods, and forging machines.Principles of soldering & brazing: Parameters involved & Mechanism.Different Types of Soldering &Brazing Methods. Inspection Methods:Methods used for Inspection of casting and welding. Visual, Magneticparticle, Ultrasonic, Radiography, , Holography methods of Inspection					
Question paper pattern: CIE: Question paper will be for 20 consisting of two questions carrying 10 marks each. Students have to answer both the questions. SEE: There will be two questions from each module and students have to answer 5 questions selecting at least one question from each module. Each question will carry 20 marks and consist of a maximum of 3 sub-questions						
Text book 1. "Ma Ed.,	s: nufacturin Tata McG	g & Technology: Foundry Forming and Welding", P. raw Hill, 2003.	N.Rao 2nd			
Reference 1.Manufa 2."Manu Educa 3. "Proce 2006	e Books: acturing Pr facturing tion Asia, ess and Ma	rocess-I", Dr.K.Radhakrishna, Sapna Book House,5th E Technology", SeropeKalpakjain, Steuen.R.Sechn 5th Ed. 2006. terials of Manufacturing:, Roy A Lindberg, 4th Ed.Pear	d, 2006. nid,Pearson son Edu.			
E books a	nd online	<b>course materials:</b> MP1, pdf ppt online				
Cours On co	e outcome mpletion (	es: of the course, the student will have the ability to:				
Course Code	<b>CO</b> #	Course Outcome (CO)				
	CO1	Students get ability of manufacturing Processes, Casting, Patterns, Moulding				
19IP35	CO2Students get ability to make cores, moulding machines, advanced casting process, remedies to casting defects					
	CO3	Students get ability use melting furnaces, classification resistance welding	on, welding,			
	CO4	Students get ability to do gas welding, torch construct type of welding	ion, special			
	CO5	Students get ability do forging, soldering, brazing, methods	inspection			

Course title: Material Science and Strength of Materials Lab			
Course code:	19IPL31	Credits:	01

Teaching hours/week:	2hrs.(Practical)	Total teaching hours:	28	
CIE: 50 marks	CIE: 50 marks SEE: 50 marks SEE: 03 hou			
Prerequisite: Basic knowle	dge of compositions, j and alloys.	properties and characteris	stics metals	
<ul> <li>Course Objectives:</li> <li>To determine the mechanical properties of different material specimen.</li> <li>To give the basic knowledge about the methods to enhance the properties of the material from heat treatment process.</li> <li>To gain the basic knowledge about wear characteristics of ferrous, nonferrous and composite materials.</li> <li>To gain the practical knowledge about Non-destructive testing.</li> <li>To impart sound practical knowledge with respect to Metallographic practices and Material testing Procedures both Destructive and Non Destructive.</li> </ul>				
	Modules		Teaching hours	
<ul> <li>Module-I</li> <li>1. Preparation of specimen for Metallographic examination of different Engineering materials. Identification of microstructures of plain carbon Steels, tool steel, gray C.I, SG iron, Brass, Bronze &amp; aluminium.</li> <li>2. Heat treatment: Annealing, normalizing, hardening and tempering of steel. Hardness studies of heat-treated samples.</li> <li>3. To study the wear characteristics of ferrous, non-ferrous Materials for different parameters.</li> </ul>			14	
Module-II 1. Tensile, shear and compression tests of metallic and non metallic Specimens using a Universal Testing Machine. 2. Torsion tests. 3. Bending Tests. 4. Izod and Charpy tests on M.S. Specimen. 5. Brinell, Rockwell and Vickers's Hardness test.				
5. Brinell, Rockwell and Vickers's Hardness test. Question paper pattern: Scheme of Exam: One Model from part 1 20 Marks One Model from part 2 20 Marks Viva Voce 10 Marks Text books: 1. V. Raghavan Reference Books: 1. William D Calister, 2. Material Science & Material Testing lab manual				

Study of b	asic crysta	al structure. Innovative practices.			
Cours	e outcom	es:			
On con	mpletion o	f the course, the student will have the ability to:			
Course Code	CO #	Course Outcome (CO)			
	CO1	<b>Prepare</b> samples and investigate microstructures of different materials and test the materials for different parameters effectively.			
	CO2	<b>Knowledge</b> of various properties of metals and metallic materials under different service loads and their responses at microstructure-level.			
19IP37	CO3	<b>Apply</b> different heat treatment techniques to the materials to analyze the characteristics of metallic components, hence their suitability in specific applications.			
	CO4	<b>Understand</b> the impact of the professional engineering solutions and practices with different tests like Tensile, Shear, Compression, Bending, Impact and hardness tests.			
	CO5 Recognize and demonstrate for research to apply difference application purpose.				

Course title: Manufacturing Process-I Lab ( Foundry & Forging)			
Course code:	19IPL32	Credits:	01
Teaching hours/week:	2	Total teaching hours:	28
CIE: 50 marks	SEE: 50 marks	SEE: 03 hou	ırs
	Prerequisite:	-	
Course Objectives:			
1. To able to prepare sa	and specimens to cond	uct tests	
2. To use foundry tools	and equipments		
3. Preparing three forg	ings		
Modules			Teaching hours
	Module I		
Testing of Moulding san	id and core sand		
Compression shear and	tensile tests on UTM		
Permeability Test			12
Core hardness & mould l	Core hardness & mould hardness test		
Sieve analysis test			
Clay content test			
Moisture content test			
	Module II		
Foundry Practice			10

Prepar	ation of m	oulds using 2 mould boxes			
Using patterns and without patterns					
Demo	of casting	-			
		Module III			
Forgin	g operatio	ns			
Upsett	ing		Q		
Drawi	ng		0		
Bendii	ng				
Question CIE: Que each. Stud SEE: The questions marks and	paper pat estion pape lents have ere will be selecting a consist of	<b>tern:</b> er will be for 20 consisting of two questions carryin to answer both the questions. two questions from each module and students have t least one question from each module. Each question v a maximum of 3 sub-questions.	g 10 marks to answer 5 vill carry 20		
Text book	s: v Manual				
Reference	Books:				
1.Foundry	and Forgi	ng Practice			
E books a	nd online	course materials: PPT PDF you tube videos online			
Cours	e outcome	es: f the course, the student will have the ability to:			
Course					
Code	CO #	Course Outcome (CO)			
	CO1	Students get ability to demonstrate the understand application of concepts of Manufacturing Engineering	anding and		
	<b>CO2</b> Students get ability to exhibit the skills of performing manufacturing activities by experiments related to Foundry in order to generate the necessary product / output				
19IP32CO3Students get ability to analyze shop floor conditions a suitable decisions such as choosing manufacturing pr tools and inspection methodsCO4Students get ability to show the skill of oral commu through explanations about various aspects of manuf processes					

Course title: Computer Aided Machine Drawing-I			
Course code:	16IPL33	Credits:	02

Teaching hours/week:	1Hr Theory+2Hr Drawing	Total teaching hours:	14		
Practical ours/week	02	Total practical hours	28		
CIE: 50 marks	CIE: 50 marks SEE: 50 marks SEE: 3 hours				
Prerequisite: (	Computer aided engine	ering drawing (CADD)			
Course Objectives: To machine components us	develop skill to use ing any CAD (solid w	e software to create 2D orks, solid edge, Catia et	drafting of c.) software		
	Course contents		Practical Hours		
Method of dimensioning			2		
Orthographic views of macl	nine parts from pictoria	al views	4		
Thread forms			4		
Fasteners- square and hexa	gonal headed nut and l	bolt assembly	4		
2-D drawing of ( at least two) Knuckle join Socket and spigot cotter joint Protected type flange coupling					
Assembly drawing (at least one) of above mentioned machine components			8		
Note: Internal assessment: Students first prepare the sketches of the figures in drawing book and same is drawn using SOLID WORKS/SOLID EDGE software. All the sheets must be submitted after the completion of the lab work.					
<b>Question paper pattern:</b> S for 20 marks and another qu	Students have to answere students have to answ	er two questions. One qu irks	lestion is set		
Text books: 1. Prof.N.D.Bhat & V.M.Panchal, Computer Aided Machine Drawing, Charotar Publishing House, Bengaluru Reference Books:					
<ol> <li>Computer Aided Machine Drawing Lab Manual</li> <li>K.R. Gopala Krishna, Computer Aided Machine Drawing, Subhas Stores, Bengaluru</li> <li>S. Trymbaka, 'A Text Book of Computer Aided Machine Drawing', Murthy, CBS Publishers, New Delhi, 2007</li> <li>Goutam Pohit &amp; Goutham Ghosh, 'Machine Drawing with Auto CAD', 1st Indian print Pearson Education, 2005</li> <li>Sham Tickoo, 'Auto CAD 2006, for engineers and designers'. Dream tech 2005</li> </ol>					

E books a	nd online	course materials: YouTube, Scribd			
Cours	e outcome	es:			
On con	mpletion o	f the course, the student will have the ability to:			
Course Code	CO #	Course Outcome (CO)			
19IPI33	CO1	Make two dimensional sketches and create orthographic views of given components in cad environment			
	CO2	Sketch and prepare thread forms in cad environment software as per standards			
	CO3	Create 2-d views of knuckle and cotter joints in cad environment and provide the dimensions of functional features			
	CO4	Create 2d-sketches and cad models of the flange coupling using standard proportions			
	CO5	Analyze and create sketch and assembly drawing of given machine components in cad environment with complete functional features.			

		POO	DJYA DODDAPPA APPA C Choice Ba Scheme of Teac (Effective from the academic	OLLEGE OF EN used Credit System thing and Examina c year 2019 – 20 for IV Semester	GINEE n (CBC ation 2 2019-2	CRIN CS) 019 - 0 adn	G, K - 20 nitted	ALAE	BURA nts)	GI	
					Te Hou	achin rs/W	g eek		Exan	nination	
SI. No.	Cou	urse and 1rse Code	Course Title	Teaching Department	T h e o r y L e ct u re	T u t o r i a l	P r a c t i c a l / D r a w i n g	D u r a ti o n i n h o u r s	S E M a r k s	CI E Ma rks	
1.	BS	19IP41	Quantitative Methods for Managerial decisions	I & PE/Maths Dept.	2	2		03	50	50	1
2.	PC	19IP42	Strength of Materials	I & PE	3	-		03	50	50	1
3.	PC	19IP43	Engg, Metrology & Measurement	I & PE	3			03	50	50	1
4.	PC	19IP44	Manufacturing technology	I & PE	3	-		03	50	50	1
5.	PC	19IP45	Manufacturing Automation Techniques	I & PE	3			03	50	50	1
6.	PC	19IP46	Thermodynamics & Heat Transfer	I & PE	3	-	-	03	50	50	1
7.	HU	19HU47	Constitution of India & Professional Ethics	HU	2	-	-	02	50	50	1
8.	PC	19IPL41	Metrology & measurement lab	I & PE			2	03	50	50	1
9.	PC	19IPL42	Machine shop	I & PE			2	03	50	50	

10.	PC	19IPL43	Computer aided mo	deling lab	I & PE	-		2	03	50	50	
11.												
	-		Total	-		19	2	06	29	500	500	1
	-	Course	prescribed to lateral	entry Diploma	holders admitted t	o III se	meste	r of E	ngineer	ing pro	ograms	
10		19XX	NCMC	Advance Mathematics - I	Mathematics	03			03	50	50	1
10		19XX	NCMC	Mathematics - I	Mathematics	03			03	50		50

Course title: Strength of Materials					
Course code:	19IP42	Credits:	03		
Teaching hours/week:	03	Total teaching hours:	42		
CIE: 50 marks SEE: 50 marks SEE: 03 hours					
	· (1 (* D1	· 1E · ·	1 .		

Prerequisite: Engineering mathematics, Physics and Engineering mechanics

**Course Objectives:** Strength of materials is a core undergraduate engineering course that introduces the mechanics of deformable bodies. Students will study the basic concepts of solid mechanics and mechanical behaviour of materials, including stress-strain relationships, compound stresses, temperature stresses, compound bars, beam bending, torsion, stability of columns and stresses in thick and thin cylinders.

Modules	Teaching hours
Module I Simple stress and strain: Stress, strain, mechanical properties of materials, Hooke' law. Shear stress, shear strain, Stress-strain relation-behaviour in tension for mild steel and nonferrous metals, Poisson's ratio.	9

Bars with cross section varying in steps, principle of superposition. Volumetric strain expression for volumetric strain, elastic constants.	
Module II Composite bars: stresses in composite section and temperature stresses (including compound bars) Compound stresses: Pure shear, plane stress, stresses on inclined sections, principal stresses, and Mohr's circle for plane stress.	8
Module III Bending moment and shear force in beams: Types of beams, types of loads, shear forces and bending moments, relationship between shear force and bending moment. Shear force and bending moment diagrams (SFD & BMD) for cantilever, simply supported and overhanging beams subjected to point loads (PL) & uniformly distributed (UDL) loads. Deflection of beams: Differential equation for deflection, slope and deflection, double integration method for cantilever and simply supported beams for point load and UDL. Macaulay's method	9
Module IV Theory of simple bending: assumptions, bending equation, section modulus and bending stresses in beams of various cross sections. Theory of pure torsion: assumptions, torsion equation, angle of twist, strength-rigidity criteria and shaft subjected to torsion only.	8
Module V Columns: short and long column, elastic stability of column, Euler's formula with different end conditions, limitations of Euler's theory, Rankine's formula. Thin and thick cylinders: Stresses in thin cylinders, changes in dimensions of cylinder. Lame's equation, thick cylinder subjected to internal and external pressure (compound cylinders not included).	8
Question paper pattern: CIE: Question paper will be for 20 consisting of two questions carryin each. Students have to answer both the questions. SEE: There will be two questions from each module and students have questions selecting at least one question from each module. Each question v marks and consist of a maximum of 3 sub-questions.	g 10 marks to answer 5 vill carry 20
<ul> <li>Text books:</li> <li>2. S.S.Bhavikatti, Strength of Materials, Vikas publication house Pvt.Ltd 2006</li> <li>3. K.V.Rao and G.C.Raju, Mechanics of Materials, Subhash book house b 2<sup>nd</sup> Edition</li> </ul>	., 2 <sup>nd</sup> Ed., banglore,

## **Reference Books:**

- 1. Basavarajaiyya and mahadevappa, **Strength of Materials**, CBS publishers and distributers Delhi
- 2. R.S. Khurmi and J.K.Gupta, **Strength of Materials**, Eurasia publishing house(Pvt.) Ltd. New Delhi
- 3. Ryder, Strength of Materials, BombayAsia
- 4. Ferdinand Beer and Russel Johnson, **Mechanics of Materials**, TATA McGrahill-2003
- 5. S.B.Junarker, Mechanics of Solids, McGraHill charter Delhi

#### E books and online course materials:

SOM video by IIT KGP Govt of India, skyciv software, video by Hochschule Karlsruhe University of Applied Science, E-book Applied mechanics and strength of materials by International library of technology

Cours On co	Course outcomes: On completion of the course, the student will have the ability to:					
Course Code	CO #	Course Outcome (CO)				
	CO1	Identify materials properties and solve engineering problems involving stress & strain in components subjected to various types of loads.				
	CO2	Analyze principal stresses and develop graphical model (Mohr's circle) of stresses on inclined planes, subjected to combined loads.				
19IP42	CO3	Solve problems involving shear force (SF) & bending moment (BM) of structural members and prepare the drawings of SF &BM				
	CO4	Apply the pure bending and torsion theories to analyze stresses in members subjected to flexural and torsional loads				
	C05	Analyze the stresses in structural columns, cylinders and sketch the stress distributions in thick cylinders				

Course title: Industrial Metrology and Measurements					
Course code:	19IP43	Credits:	03		
Teaching hours/week:	03	Total teaching hours:	42		
CIE: 50 marks	SEE: 50 marks	SEE: 03 hou	ırs		

#### Prerequisite: Physics, Basic Mathematics,

#### **Course Objectives:**

- To enhance the knowledge of students in the products designed are within the process and measuring instruments capabilities available in the plant.
- To determine the process capabilities and ensure that these are better than the relevant parts tolerances.
- To determine the measuring instruments capabilities and ensure that these are adequate for their respective measurement.
- To minimize the cost of inspection by effective use of available facilities, and to reduce the cost of rejects and rework through application of Statistical Process Control techniques.
- Standardization of measuring methods. This is achieved by laying down the inspection methods for any product right at the time when the production technology is prepared.

• Maintenance of the measuring instruments used in the plant.	
Modules	Teaching hours
<b>Module I</b> <b>Standards of Measurements:</b> Definition and Objectives of metrology, Standards of length - International prototype meter, Imperial standard yard, Wave length standard, subdivision of standards, line and end standard, calibration of end bars (Numerical), Slip gauges, Wringing phenomena, (M- 81, M-112), Numerical problems on building of slip gauges.	8
<b>Module II</b> <b>System of Limits, Fits, Tolerances and Gauging:</b> Definition of tolerance, Specification in assembly, inter changeability and selective assembly limits of size, Indian standards, concept of limits of size and tolerances, definition of fits, types of fits and their designation (IS 919 -1963), hole basis system, shaft basis of system, Classification of gauges, brief concept of design of gauges, wear allowance on gauges, types of gauges -plain plug gauge, Ring Gauge, snap gauge, limit gauge and gauge materials. (Numerical)	9
Module III Comparators and Angular Measurement: Introduction to Comparator, Characteristics, classification of comparators, mechanical comparators Johnson Mikrokator, Sigma Comparators, dial indicator, Optical Comparators -principles, Zeiss ultra optimeter Electric and Electronic Comparators -principles, LVDT, Pneumatic Comparators, back pressure gauges, Solex Comparators. Angular Measurements, Bevel Protractor, Sine Principle and. use of Sine bars, Sine centre, use of angle gauges, (numerical) Clinometers.	9
Module IV	8

Measurements and Measurement systems: Definition, Significance			
precision calibration threshold sensitivity hysteresis repeatability			
linearity, loading effect, system response-times delay.			
<b>Errors in Measurements:</b> Classification of Errors, sources of errors.			
<b>Transducers:</b> Transfer efficiency. Primary and Secondary transducers.			
electrical, Mechanical, electronic transducers, advantages of each type			
transducers			
Module V			
Measurement of Force: Principle, analytical balance, platform balance,			
proving ring,			
Measurement of Torque: Concept of Torque, Prony brake, hydraulic	8		
dynamometer, hydrostatic dynamometer, Eddy current dynamometer.			
Measurement of Pressure: Introduction, Principle types of pressure			
measuring devices, use of elastic members, Bridgeman gauge, McLeod			
gauge, Pirani Gauge.			
Measurement of Temperature: Introduction, Resistance thermometers,			
thermocouple, laws of thermocouple, materials used for construction,			
pyrometer, Optical Pyrometer.			
each. Students have to answer both the questions. <b>SEE:</b> There will be two questions from each module and students have questions selecting at least one question from each module. Each question we marks and consist of a maximum of 3 sub-questions.	to answer 5 vill carry 20		
<ul> <li>Text books:</li> <li>1. "Mechanical measurements &amp; Instrumentation", A.C.Niranjan, Pooja Pu</li> <li>2. "Mechanical measurements &amp; Metrology", T. Chandrashekhar, Subhash</li> <li>3. Test Book of Metrology, M Mahajan, Dhanpat Rai Publication, Delhi</li> </ul>	ubblication Publication		
<ul> <li>Reference Books:</li> <li>1. A course in Mechanical Measurements &amp; Instrumentation, A.K. Sawhney, Dhanapat Rai &amp; Co.</li> <li>2. "Engineering Metrology", R.K. Jain, Khanna Publishers. New Delhi</li> <li>3. "Mechanical Measurements", Beckwith, Buck &amp; Marangoni, Narosa Publishing House.</li> </ul>			
Course outcomes: On completion of the course, the student will have the ability to:			

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Course Code	CO #	Course Outcome (CO)
	C01	Explain and apply the basics of standards of measurement.

	CO2	Apply the knowledge of limits, fits & tolerances to design the
19IP43	002	gauges.
	CO3	<b>Identify</b> the uses of gauges like comparator and angle measuring
	005	instruments
	CO4	Understand the significance of measurement system, errors,
		transducers, intermediate modifying and terminating devices
		Interpret measurement of field variables like force, torque and
	CO5	pressure Comprehend the fundamentals of thermocouple and
		strain measurement

Course title: MANUFACTURING TECHNOLOGY			
Course code:	16IP44	Credits:	03
Teaching hours/week:	03	Total teaching hours:	42
CIE: 50 marks SEE: 50 marks SEE: 03 hours		ırs	
Prerequisite: Manufacturing process-I			

**Course Objectives:** To study the various types of machine tools and machining process, cutting forces in turning

Modules	Teaching hours
<b>Module I</b> Theory of Metal cutting: Single point cutting tool nomenclature, geometry, Merchants circle diagram and analysis, Ernst merchant solution, shear angle relationship, problems of Merchant analysis, Tool wear tool life, effects of cutting parameters on tool life, Taylors tool life equation	8
<b>Module II</b> Cutting tool materials: Desired properties, types of cutting tool materials- HSS, carbides, coated carbides and ceramics. Cutting fluids: desired properties, and selection. Heat generation in metal cutting and heat distribution in tool. Lathe: Specifications, classification and constructional features of Engine, Turret and Capstan lathe, tool layout, operations on lathe, Process parameters and calculation of machining time	9
<b>Module III</b> Shaping and planning machines: Constructional features of shaping machine and planning machine, driving mechanism of shaping machine and planning machines, operation on shaping machine and planning machine parameters and calculation of machining time.	8

Drilling machines: Classification, constructional features, drilling and related operations, types of drill and drill bit nomenclature.	
Module IV Milling machines: Classification, constructional features, milling cutters types and their nomenclature, milling operations, up milling and down milling concepts. Process parameters, three forms of feed and machining time calculation Indexing: Simple, compound, differential and angular indexing calculations. Simple problems on simple and compound indexing.	8
Module V Grinding machines: Types of abrasives, bonding process, classification, constructional features (cylindrical and surface grinding), selection of grinding wheel. Lapping and Honing machines: Properties of operation, construction, applications. Non-traditional machining processes: Principle, equipment and operation of ultrasonic machining, electro chemical machining, abrasive jet machining and laser beam machining.	9
Question paper pattern:CIE: Question paper will be for 20 consisting of two questions carrying 10 markseach. Students have to answer both the questions.SEE: There will be two questions from each module and students have to answer 5questions selecting at least one question from each module. Each question will carry 20marks and consist of a maximum of 3 sub-questions.Text books:	

- 1. Workshop technology by Hazara Choudhary, vol-II, Media promoters & publishers pvt. Ltd. 2004.
- 2. Production technology by HMT, Tata MacGraw Hill, 2001
- 3. Manufacturing science by Amitabh Ghosh and Malik, affiliated Est West press, 2003.
- 4. Fundamentals of Metal Machining and Machine Tools by G. Boothroyd, McGRAW Hill, 2000.

5.Machine Tool Operations by A.C. Niranjan

#### **Course outcomes:**

- 1. Understand features and applications of automats, NC & CNC turning and machining centres.
- 2. Understand gear and thread production processes.
- 3. Understand and distinguish between the conventional and unconventional machining processes.

#### On completion of the course, the student will have the ability to:

Course Code	<b>CO</b> #	Course Outcome (CO)		
	CO1	Gain the knowledge of machine tools and analyze cutting forces.		
	CO2	Study basics of tool materials and basics of simple turning machines		
101044	CO3	Analyze the different machining processes.		
1911 44	CO4	Understand gear and thread production processes		
	CO5	Analyze between the conventional and unconventional machining		

Course title: Manufacturing Automation Techniques			
Course code:	19IP45	Credits:	03
Teaching hours/week:	03	Total teaching hours:	42
CIE: 50 marks	SEE: 50 marks	SEE: 03 hou	irs
Prerequisite: Manufacturing process			

#### **Course Objectives:**

1This course introduces the fundamental concepts and elements of computer-aided design and manufacturing.

2. The course exposes students to various aspects of manufacturing, such as: computer integrated design and manufacturing systems, materials management, computer- aided process planning, alternative manufacturing organizations (Flexible, open cell concept, etc.) And various production processes

Modules	Teaching hours
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Module I	
<b>Computers in manufacturing</b> ; Rule of computers in manufacturing, product cycle ,Computer aided design(CAD,), Computer aided manufacturing (CAM), Computer Integrated Manufacturing (CIM,)Advantages & Limitations ,Hardware ,Input and Out devices ,Types Peripherals ,Memories ,Types Storage devices. <b>Computer Graphics:</b> Raster scan graphics,coordinate systems, database structure for graphic modelling ,transformation of geometry ,clipping, hidden surface removal.	9
Module II	
Geometric Modelling : Requirements, Geometric models, construction methods, and constraint based modelling, other modelling methods, curve &surface representation, modelling facilities desired. CAD Standards: Standardization in graphics GKS, other graphic standards, exchange of modelling data	8
Module III	
<ul> <li>Computer Aided Process Planning : The planning function ,retrieval type process planning systems generative process planning systems, benefits of CAPP, mach inability data systems, computer generated time Standards.</li> <li>Computer Integrated production Management systems: Production planning &amp; control, traditional PPC, Block diagrams CIPMS,</li> </ul>	8
Module IV	
<ul> <li>Inventory management &amp; MRP. Inventory management. MRP. Basic MRP concepts Inputs to MRP, Benefits of MRP .Functions of Shop floor control .shop floor control system. Operating scheduling. computer process monitoring.</li> <li>Computer process Interfacing Introduction ,Manufacturing process data, system interpretation of process data computer process control</li> </ul>	8
Module V	
Computer process control; Introduction structural model of manufacturing process control strategies, distributed control Vs central control, Direct digital control, supervisory computer control Computer aided Quality Control : Introduction, terminology in QC, computer in QC, contact inspection	9
Computer aided testing	
Question paper pattern: CIE: Question paper will be for 20 consisting of two questions carryin each. Students have to answer both the questions.	g 10 marks

**SEE:** There will be two questions from each module and students have to answer 5 questions selecting at least one question from each module. Each question will carry 20 marks and consist of a maximum of 3 sub-questions.

#### Text books:

#### CAD/CAM Computer aide design and manufacturing; By MikellP. Groover .Emory W. Zimmers

#### **Reference Books:**

- 1. CAD/CAM Principles and application. By P.N.RAO
- 2. CAD/CAM Technology of computer aide design and manufacturing; By Surinder Kumar. A.K Jha

#### E books and online course materials: NPTEL

# **Course outcomes:** On completion of the course, the student will have the ability to:

Course Code	CO #	Course Outcome (CO)		
	CO1	Identify the elements of manufacturing automation		
	CO2	Describe design process sequence		
19IP45	CO3	Describe the process plan for Simple component		
	CO4	Solve simple manufacturing material control Problems using the concepts of MRP.		
	CO5	Describes principles of quality engineering and the various methods of automate inspection systems		

Course title: Thermodynamics and Heat Transfer			
Course code:	16IP46	Credits:	03
Teaching hours/week:	03	Total teaching hours:	42
CIE: 50 marks SEE: 50 marks SEE: 03 hours		urs	
Prerequisite: Elements of mechanical engineering			

#### **Course Objectives:**

- To learn fundamental concepts of thermodynamics, temperature and the principles of work and energy.
- To acquire knowledge about the fundamentals of thermodynamic laws.
- To understand the application of various heat transfer fundamentals and correlations in engineering applications.
- To learn the thermal analysis of heat exchangers.

Modules	Teaching hours
Module I Fundamental concepts and definitions: Fundamental concepts- introduction, concept of pressure, volume, specific volume, density, macroscopic and microscopic point of view. Systems-closed, open and isolated, homogeneous and heterogeneous systems. Thermodynamic equilibrium-mechanical, chemical, and thermal, thermodynamic state, properties, processes, cycle, Path and point functions, intensive properties, extensive properties, quasistatic process, energy interactions- work transfer, heat transfer , work and heat transfers are path functions, pdv work in different quasi static processes. Temperature and Zeroth law of thermodynamics: Concept of temperature, Zeroth law of thermodynamics, measurement of temperature, temperature scales, comparison of thermometers, gas thermometers, electrical resistance thermometer, thermocouple, international temperature scale.(Numerical)	8
Module IIFirst law of thermodynamics: First law of thermodynamics for a closed system undergoing a cycle and a change of state, energy – a property of a system, enthalpy, specific heat at constant volume and pressure, perpetual motion machine of first kind (PMMI) (Numerical)Extension of first law to control volume: Derivation of Steady state steady flow energy equation (SFEE), its important applications like Nozzle, diffuser, throttle valve, heat exchanger, turbine, compressor (Numerical)	
Module III Second law of thermodynamics : Qualitative difference between heat and work, Thermal energy reservoirs, Kelvin Planck and Clausius statement of the second law , perpetual motion machine of second kind ( PMMII ), refrigerator and heat pump, equivalence of Kelvin – Planck and Clausius statements, reversibility and irreversibility, causes of reversibility Carnot cycle, reversed heat engine Carnot theorem, corollaries of Carnot's theorem.(Simple numerical) Entropy and Introduction to heat transfer: Two reversible adiabatic paths cannot intersect each other, Clausius theorem, the entropy a property. Importance of heat transfer in engineering field, modes of heat transfer, basic laws of heat conduction, convection, and radiation Thermal resistance, conductance and diffusivity (Simple numerical)	
Module IV	9

Conduction heat transfer: One dimensional steady state heat	
conduction, electrical analogy, steady state heat conduction through plane	
slab or wall, cylinder, sphere, without heat generation, steady state heat	
conduction through composite structures like slab or wall, cylinder, and	
sphere. Extended surfaces- introduction, and types of fins, effectiveness	
and efficiencies of fins, (Numerical)	
Convection heat transfer: Types of convection heat transfer, new tons	
law of convection, heat transfer coefficients, empirical relations for forced	
and free convection. (No derivations and only numerical).	
Module V	
<b>Radiation heat transfer:</b> Thermal radiation, definitions of various terms	
used in radiation heat transfer, Stefan Boltzmann law, Kirchhoff's law,	
Planck's law, Wein's displacement law and Lambert's Cosine law.	8
(Numerical)	U
Heat exchangers: Classification of heat exchangers, Overall heat transfer	
coefficient, Fouling and fouling factor, LMTD method of heat exchanger	
analysis (parallel and counter flow with derivation), Brief introduction of	
Effectiveness method. (Numerical) [No numerical on effectiveness	
method]	
Question paper pattern:	
<b>CIE</b> : Ouestion paper will be for 20 consisting of two questions carryin	σ 10 marks

**CIE:** Question paper will be for 20 consisting of two questions carrying 10 marks each. Students have to answer both the questions.

**SEE:** There will be two questions from each module and students have to answer 5 questions selecting at least one question from each module. Each question will carry 20 marks and consist of a maximum of 3 sub-questions.

#### **Text books:**

1. Basic and applied thermodynamics- P K Nag, TMH publications.

2. A course in heat and mass transfer - S C Arora and S Domkundwar, Dhanpatrai publications.

#### **Reference Books:**

1. Basic thermodynamics – R Yadav

2. Basic thermodynamics – M K Muralidhar.

3. Heat transfer- A basic approach – Ozisik, Tata McGraw Hill 2002

- 4. Heat transfer, a practical approach Yunus A Cengel, Tata McGraw Hill
- 5. Thermal Engineering by R K Rajput, Laxmi publications pvt Ltd, New Delhi

#### **Course outcomes:**

On completion of the course, the student will have the ability to:

Course Code	CO #	Course Outcome (CO)		
	CO1	State and define thermodynamic terminology, Explain Concept of Work and Heat, concept of temperature.		
	CO2	Discuss first law of Thermodynamics and Analyze nozzle, throttling device, turbines and compressors and heat exchangers applying first law of thermodynamics		
19IP46	CO3	Heat engine and refrigerators analysis using Second Law of thermodynamics, Brief about Entropy concepts. Study fundamentals of heat transfer		
	CO4	Analyze one dimensional steady state heat conduction and heat transfer in extended surfaces		
	CO5	Explain radiation heat transfer, Analyze heat exchangers		

Course title: CONSTITUTION OF INDIA AND PROFESSIONAL ETHICS			
Course code:	<mark>19HU47</mark>	Credits:	NCMC
Teaching hours/week:	<mark>02</mark>	Total teaching hours:	<mark>28</mark>
CIE: 50 marks	SEE: 50 marks	SEE: 02 hou	<mark>irs</mark>
	Prerequisite: No	one	
Course Objectives :			
To enable the students to ob	tain the basic knowled	lge about The Constitu	tion of India
and Professional Ethics in th	ne following topics:	2	
Introduction and Fur	adamental Rights		
Directive Principles	of the State Policy and	d the State Executive	
The Union Executive			
Constitutional Provisions for women, Children & SC/ST 'S, Emergency			
Provisions and Election Process			
• Engineering	g Ethics		
Modules Teaching hours			
MODULE – I			
Introduction and Fundar	mental Rights : The	e Constitution of India.	<mark>6 hrs.</mark>
Evolution of the Constitu	ition. The Constitue	ent Assembly of India	
Sources and Features of the Indian Constitution. Preamble to the			
Constitution of India. Salient Features of Fundamental Rights and their			
classification. General exercise of Fundamental Rights and their			

limitations. RTI (Right to Information Act of 2005 Under Article 19(1))	
and The Right of Children to Free and Compulsory Education Act or	
Right to Education Act (RTE) Under Article 21-A of the Constitution.	
Article 371(J) of the Constitution applicable to Hyderabad Karnataka	
Area.	
MODULE – II	
Dissections, Designation of the State Deliver and The State Free sections	
Directive Principles of the State Policy and The State Executive.	
Under Article 36 to 51 of The Constitution and their Relevance.	
Fundamental Duties Under Article 51A of The Constitution and their	
Relevance. State Government - The Governor- Appointment, Powers and	6 hrs.
Functions of the Governor. The Appointment of Chief Minster, his	
Powers and Functions. The State Council of Ministers and their	
Functions. The State legislature and The State Council. The High Court of	
the State, its Powers and Jurisdiction. Appointment and Qualifications of	
High Court Judges.	
MODULE – III	
The Union Executive: Central Government. The President of India, his	
Election, Powers and Functions. The Vice-President of India, his Election,	
Powers and Functions. The Supreme Court of India and its Structure.	
Appointment and Qualification of Supreme Court Judges. Their Powers	
and Functions. The Structure of Judiciary in India. The Parliament of	
India. The Prime Minister, his Appointment, Powers and Functions. The	<mark>6 hrs.</mark>
Union Council of Ministers their Powers and Responsibilities. Concept of	
Public Interest Litigation (PIL)	
MODULE – IV	
	<mark>5 hrs.</mark>
Constitutional Provisions and Emergency Provisions and Election	<mark>5 hrs.</mark>

Scheduled Constitution 360 of the Powers and	l Caste an on. Differ e Constitu d Function	nd Scheduled Tribes under different Article of The ent types of Emergencies under Article 352, 356 and tion of India. The Election Commission of India- its ns. The State Election Commission	
		MODULE – V	
Engineer Impedime and Safety	ting Ethic nts to thei Measure	s : Its Aims and Scope, Responsibilities of Engineers, r Responsibilities, Honesty, Integrity, Reliability, Risk s, Liabilities of Engineers.	<mark>5 hrs.</mark>
Question CIE: Que each. Stud SEE: The questions marks and	paper patestion pap lents have bre will be selecting a l consist of	ttern: er will be for 20 consisting of two questions carryin to answer both the questions. e two questions from each module and students have at least one question from each module. Each question v f a maximum of 3 sub-questions.	g 10 marks to answer 5 vill carry 20
Cours On cor	e outcom mpletion o	es: of the course, the student will have the ability to:	
<mark>Course</mark> Code	CO #	Course Outcome (CO)	
	<mark>CO 1</mark>	Explain the evolution and features of constitution, fun rights and their classification	damental
	CO 2	Describe the directive principles of state policy, funda duties and The State Executive	mental
<mark>19HU47</mark>	CO 3	Describe about The Union Executive and concept of I Interest Litigation	Public
	CO 4	Explain the Constitutional Provisions for women, chil SC/ST'S, Emergency Provisions and Election Proces	dren, s
	CO 5	Identifies the qualities required for an professional ended be ethical	engineers to

Course title: Metrology and Measurement lab			
Course code:	19IPL41	Credits:	01
Teaching hours/week:	-	Total teaching hours:	-
Practical ours/week	02	Total practical hours	28
CIE: 50 marks SEE: 50 marks SEE: 3 hours			
Prerequisite: -			

Course Objectives:

1. The Metrology and instrumentation Laboratory course is designed for measuring and gauging instruments for inspection of precision linear, geometric forms, angular and surface finish measurements.

2. The student can learn the measurements with and calibration of instruments. They also understand the machine tool alignment test.

3. Instrumentation lab introduces the students with the theory and methods for conducting experimental work in the laboratory and calibration of various instruments for measuring pressure, temperature, displacement, speed, vibration etc.

<b>Course contents</b>		
<ul> <li>Module-I METROLOGY</li> <li>1. Calibration of a micrometer using slip gauges</li> <li>2. Measurements using optical projector / Tool maker's microscope.</li> <li>3. Measurements of angle using sine centre/sine bar/bevel protractor.</li> <li>4. Measurements of alignment using auto collimator.</li> <li>5. Measurements of cutting tool forces using a) lathe tool dynamometer</li> <li>6. Measurements of cutting tool forces using a) drill tool dynamometer.</li> <li>7. Measurements of screw thread parameters using two wire or three wire method.</li> <li>8. Measurements of surface roughness using mechanical comparator /TalySurf.</li> <li>9. Measurements of gear tooth profile using Vernier gear tooth callipers</li> </ul>	14	
10. Measurements using optical flats.		
Module-II:		
<ol> <li>Calibration of LVDT.</li> <li>Calibration of load cell.</li> <li>Calibration of thermocouple.</li> <li>Calibration of pressure gauge.</li> <li>Calibration of proving ring.</li> </ol>	14	

6. 6. stra 7. Stu stra	<ol> <li>6. Determination of modulus of elasticity of a MS specimen using strain gauges.</li> <li>7. Study of stroboscope and measurement of speed of shaft using stroboscope.</li> </ol>			
Question	Question paper pattern:			
Scheme of	f Exam:			
One Mode	l from par	t 1 20 Marks		
One Mode	l from par	t 2 20 Marks		
Viva Voce	2	10 Marks		
Referenc	<b>Reference Books:</b> 1. Lab Manual			
<b>Course outcomes:</b> On completion of the course, the student will have the ability to:				
Course Code	CO #	Course Outcome (CO)		
	CO1	Handle different measurement tools and perform measurements		
19IPI <i>4</i> 1	<b>CO2</b> Perform calibration and analyze the characteristics of measuring instruments			
1711 141	CO3	Develop the Skill to use different gauges and determine the surface features and geometry of components		
	<b>CO4</b>	Describe and interpret measurement of variable like force, torque and pressure		
	CO5	Demonstrate the mechanical measurements and calibrations		

<b>Course title: MANUFACTURING PROCESSES-II- LAB</b>					
Course co	Course code: 19IPL42 Credits:		01		
Teaching I	nours/weel	<b>c</b> :	-	Total teaching hours:	-
Practical c	ours/week		02	Total practical hours	28
CIE: 50 m	arks		SEE: 50 marks	SEE: 30 hour	S
			Prerequisite:	-	
Course • To • To • To • To • To	e Objective have detai perform v study in d perform si perform g	es: iled stu arious t etail on haping, ear teet	dy of machine urning, drilling and be cutting force and thru V and rectangular gro h cutting on milling n	oring process on lathe ust force pove cutting on shaping m nachine.	achine
Course contents Practical Hours					
PART – A Preparation of three models on lathe involving Plain turning, Taper turning, Step turning, Thread cutting, Facing, Knurling, Drilling, Boring, Internal Thread cutting and Eccentric turning.			14		
Cutting	g of V Gi d Cutting c	roove/ of Gear	PART – B dovetail / Rectangula Teeth using Milling N	r groove using Shaping Jachine.	14
Question One M One M Viva –	paper pat lodel from lodel from	<b>tern:</b> Part – A Part – I	A 30 marks B 10 marks		
Referenc MP-II lab	e Books: Manual	liurks			
<b>Course outcomes:</b> On completion of the course, the student will have the ability to:					
Course Code	Course CodeCO #Course Outcome (CO)				

	CO1	Students will show the machining skill by performing machining process on machine tools.		
	CO2	Students will demonstrate the ability by preparing models involving various turning process, drilling and boring on lathe		
19IPL42	CO3	Students will perform V rectangular groove on shaping machine		
	CO4	Students will demonstrate the ability to analyze and prepare spur on milling machine		
	CO5	Students able to do eccentric turning		

Course title: Computer Aided Machine Drawing-II			
Course code:	16IPL43	Credits:	02
Teaching hours/week:	01	Total teaching hours:	14
Practical ours/week	02	Total practical hours	28
CIE: 50 marks SEE: 50 marks SEE: 3 hours			ırs
Prerequisite: Computer aided machine drawing-I			

Course Objectives: To develop skill to use software to create 3D models of machine components using any CAD (solid works, solid edge, Catia etc.) software

PART A	Theory Hours
<b>Keys &amp; Joints:</b> Sunk key, Parallel key, Taper key, Saddle key, Gib head key and Woodruff key <b>Riveted Joints:</b> Single, double and triple riveted lap joints, butt joints with single/double cover straps (Chain and Zigzag, using snap head rivets)	
PART B	
Drawing of 3D models of the following machine components (at least two components) i. Protected type flanged coupling ii. Bushed pin type flexible coupling. iii. Knuckle joint, iv. Socket and spigot cotter joint Preparation of production drawing	08/16
Note:	

#### Internal assessment:

Students first prepare the sketches of the drawing in drawing book and same is drawn using standard CAD software tool. All the sheets must be submitted after the completion of the lab work.

#### **Question paper pattern:**

Students have to answer two questions. One question is set for 20 marks and another question is set for 30 marks.

#### Text books:

1. 'A Primer on Computer Aided Machine Drawing-2007', Published by VTU, Belgaum.

2. Prof.N.D.Bhat & V.M.Panchal, Computer Aided Machine Drawing, Charotar Publishing House, Bengaluru

3 N. Siddeshwar, P. Kanniah, V.V.S, . 'Machine Drawing', Sastri, published by Tata Mc GrawHill, 2006

#### **Reference Books:**

2. CAMD lab Manual

K.R. Gopala Krishna, Computer Aided Machine Drawing, Subhas Stores, Bengaluru
 S. Trymbaka, 'A Text Book of Computer Aided Machine Drawing',

Murthy, CBS Publishers, New Delhi, 2007

4. Goutam Pohit & Goutham Ghosh, 'Machine Drawing with Auto CAD', 1st Indian print Pearson Education, 2005

5. Sham Tickoo, 'Auto CAD 2006, for engineers and designers'. Dream tech 2005

#### E books and online course materials: You Tube, Scibd

## Course outcomes: On completion of the course, the student will have the ability to:

Course Code	CO #	Course Outcome (CO)
	CO1	Make sketch and 2d models of shaft keys in cad software
	CO2	Sketching and creating cad models of various types of riveted joints using standard proportions.
19IPL43	CO3	Design and creating 3-d models of industrial machinery parts like cotter and knuckle joints in cad environment.
	CO4	Analyze & create 3-d models of industrial flange couplings using standards and codes in cad environment.

CO5	Visual communication in manufacturing by creating production
	drawing